

**Garant**
**VCGT 220530 FN, HU7810, Type: ALU**

**Order data**

Order number	211858 ALU
GTIN	4045197459558
Item class	21A

**Description**
**Version:**

Fine-grain substrate, polished chip breaker steps – extreme reduction in the tendency to edge build-up.

**Note:**

$a_p$  max = 7 mm for roughing with  $a_e = 1 \times D$ .

Feed  $f_z$ : 0.25 mm

**Technical description**

Type	ALU
Feed $f_z$	0.25 mm
Number of changes/inserts	2
Corner radius	3 mm
ISO code indexable insert	VCGT 220530 FN
Grade	HU7810
Tool material	Carbide

Type of product

Indexable insert for milling