

**Garant**
**VCGX 220520 FR, HU7810, Type: ALU**


## Order data

Order number	211859 ALU
GTIN	4045197700438
Item class	21A

## Description

### Version:

Fine-grain substrate, polished chip breaker steps – extreme reduction in the tendency to edge build-up.

### Note:

$a_p$  max = 7 mm for roughing with  $a_e = 1 \times D$ .

Feed  $f_z$ : 0.25 mm

## Technical description

Type	ALU
Feed $f_z$	0.25 mm
Number of changes/inserts	2
Corner radius	2 mm
ISO code indexable insert	VCGX 220520 FR
Grade	HU7810
Tool material	Carbide

Type of product

Indexable insert for milling