

Garant
VDGT 11T204 FR, HU7810, Type: ALU

Order data

Order number	211867 ALU
GTIN	4045197700391
Item class	21A

Description
Version:

Fine-grain substrate, polished chip breaker steps – extreme reduction of the tendency to edge build-up.

Note:

a_p max = 3 mm for roughing with $a_e = 1 \times D$.

Feed f_z : 0.17 mm

Technical description

Type	ALU
Feed f_z	0.17 mm
Corner radius	0.4 mm
Number of changes/inserts	2
ISO code indexable insert	VDGT 11T204 FR
Grade	HU7810
Tool material	Carbide

Type of product

Indexable insert for milling