

Garant

Copy mill 0° negative, with threaded shank, Ø D / number of teeth Z: 25/3 mm


Order data

Order number	212135 25/3
GTIN	4045197406798
Item class	210

Description
Version:

Milling body with irregular pitch for smooth cutting.

- **High axial run-out accuracy and concentricity**
- **Stepless repositioning of the insert as the cutting edge wears.**

Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

$a_{p\ max} = 2.5\ mm$.

Tool exchange: PowerCard

Through-coolant: yes

Number of cutting edges Z: 3

Ø D₁ h6: 12.5 mm

Ø D₂: 20.7 mm

Ø D₃: 15 mm

Overall length L_{tot}: 35 mm

Mounting thread M: M12

Technical description

suitable indexable insert	RD..1003
Mounting thread M	M12
Overall length L _{tot}	35 mm
Cutting edge Ø D _c	25 mm

Ø D ₁ h6	12.5 mm
Ø D ₃	15 mm
Ø D ₂	20.7 mm
Pack of insert screws	219804 (15IP; 3.8 Nm)
Number of cutting edges Z	3
Through-coolant	yes
Ramping length L for α _{max}	12.47 mm
Circular interpolation milling Ø D _{min}	40 mm
Circular interpolation milling a _p	2.5 mm
Ramping angle α _{max}	3.22 degrees
Circular interpolation milling Ø D _{max}	48 mm
Shank type	with threaded shank
Milling head suitable for insert shape	round
Milling application	Circular milling
Milling application	Ramping
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard

Accessories

Set of insert screws 10-piece	219804
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 3,8 Nm	211750 3,8