

Garant**Finishing mills, with thread, Ø D / number of teeth Z: 20/4 mm**

Order data

Order number	212534 20/4
GTIN	4062406098209
Item class	210

Description

Version:

Precision finish milling for **extremely efficient en pre-finish machining and finish machining**. Due to the revised wiper geometry, suitable for **outstanding surface quality** in **ground finish standard**. **Extreme time saving** available due to a **large line skip** and a **high feed rate per tooth**.

Application:

Typical tool for tool and die manufacturing.

Note:

GARANT torque screwdriver TQ No. **211750 size 1.0** with bit No. **674252 size 7IP**.

Tool exchange: PowerCard

Through-coolant: yes

Number of cutting edges Z: 4

Ø D₁ h6: 10.5 mm

Ø D₂: 18 mm

maximum cutting depth a_{p max}: 2.5 mm

Overall length L_{tot}: 30 mm

Mounting thread M: M10

Technical description

Mounting thread M	M10
Overall length L _{tot}	30 mm

Number of cutting edges Z	4
Pack of insert screws	219799 3 (7IP; 1.0 Nm)
Ø D ₁ h6	10.5 mm
maximum cutting depth a _{p max}	2.5 mm
suitable indexable insert	CPHX 0602..
Ø D ₂	18 mm
Through-coolant	yes
Cutting edge Ø D _c	20 mm
Shank type	with thread
Milling application	Circular milling
Milling application	Ramping
Milling application	End milling
Spacing of the cutters	unequal spacing
Machining strategy	HPC
Tool exchange	PowerCard