

Garant**Finishing mills, with thread, Ø D / number of teeth Z: 25/3 mm****Order data**

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|--------------|---------------|
| Order number | 212538 25/3 |
| GTIN | 4062406098766 |
| Item class | 210 |

Description**Version:**

Precision finish milling for **extremely efficient en pre-finish machining and finish machining**. Due to the revised wiper geometry, suitable for **outstanding surface quality** in **ground finish standard**. **Extreme time saving** available due to a **large line skip** and a **high feed rate per tooth**.

Application:

Typical tool for tool and die manufacturing.

Note:

GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Through-coolant: yes

Number of cutting edges Z: 3

Ø D₁ h6: 12.5 mm

Ø D₂: 21 mm

maximum cutting depth a_{p max}: 3 mm

Overall length L_{tot}: 35 mm

Mounting thread M: M12

Technical description

| | |
|-------------------------------|-------|
| Through-coolant | yes |
| Cutting edge Ø D _c | 25 mm |

| | |
|--|-------------------------|
| Ø D ₁ h6 | 12.5 mm |
| Mounting thread M | M12 |
| suitable indexable insert | CPHX 09T3.. |
| Overall length L _{tot} | 35 mm |
| Number of cutting edges Z | 3 |
| Pack of insert screws | 219799 4 (15IP; 3.8 Nm) |
| maximum cutting depth a _{p max} | 3 mm |
| Ø D ₂ | 21 mm |
| Shank type | with thread |
| Milling application | End milling |
| Milling application | Circular milling |
| Milling application | Ramping |
| Spacing of the cutters | unequal spacing |
| Machining strategy | HPC |
| Tool exchange | PowerCard |