

**Garant**
**Copy mill stub, Plain shank, Ø D: 25 mm**

**Order data**

Order number	212601 25
GTIN	4045197712660
Item class	210

**Description**
**Version:**

Exactly accurate insert bedding due to optimised design of insert and insert seat tolerances. Highest interchange accuracy guaranteed:  $\pm 0.015$  mm.

**Application:**

General use for finishing and semi-finishing operations.

**Steel** – for general use in machining drop-forgings, and in tool and mould making.

**Note:**

Calculate the speed based on the effective  $\varnothing D_w$ .

Tool exchange: PowerCard

Through-coolant: yes

Number of cutting edges Z: 2

Overhang  $L_1$ : 45 mm

Overall length  $L_{tot}$ : 121 mm

$\varnothing d_1$ : 21 mm

Shank  $\varnothing D_s$  h6: 25 mm

Insert screw: 219875 (25IP; 6.0 Nm)

**Technical description**

Overall length $L_{tot}$	121 mm
Shank $\varnothing D_s$ h6	25 mm
Overhang $L_1$	45 mm
Insert screw	219875 (25IP; 6.0 Nm)
Cutting edge $\varnothing D_c$	25 mm

Ø d <sub>1</sub>	21 mm
Number of cutting edges Z	2
Through-coolant	yes
Shank type	Plain shank
Milling application	Copy milling
Tool exchange	PowerCard

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## Accessories

Clamping screw	219875
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