

**Garant**
**Copy mill stub, Plain shank, Ø D: 32 mm**

**Order data**

Order number	212601 32
GTIN	4045197712677
Item class	210

**Description**
**Version:**

Exactly accurate insert bedding due to optimised design of insert and insert seat tolerances.  
Highest interchange accuracy guaranteed:  $\pm 0.015$  mm.

**Application:**

General use for finishing and semi-finishing operations.

**Steel** – for general use in machining drop-forgings, and in tool and mould making.

**Note:**

Calculate the speed based on the effective  $\varnothing D_w$ .

Tool exchange: PowerCard

Through-coolant: yes

Number of cutting edges Z: 2

Overhang  $L_1$ : 100 mm

Overall length  $L_{tot}$ : 186 mm

$\varnothing d_1$ : 27 mm

Shank  $\varnothing D_s$  h6: 32 mm

Insert screw: 219876 (30IP. 6.0 Nm)

**Technical description**

Cutting edge $\varnothing D_c$	32 mm
Insert screw	219876 (30IP. 6.0 Nm)
$\varnothing d_1$	27 mm
Overall length $L_{tot}$	186 mm
Shank $\varnothing D_s$ h6	32 mm

Overhang L <sub>1</sub>	100 mm
Number of cutting edges Z	2
Through-coolant	yes
Shank type	Plain shank
Milling application	Copy milling
Tool exchange	PowerCard

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## Accessories

Clamping screw	219876
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