

Garant
Copy mill, with threaded shank, Ø D: 10 mm

Order data

Order number	212620 10
GTIN	4045197712783
Item class	210

Description
Version:

Without through-coolant feed.

Exactly accurate insert bedding due to optimised design of insert and insert seat tolerances.

Highest interchange accuracy guaranteed: ± 0.015 mm.

Application:

General use for finishing and semi-finishing operations.

Steel – for general use in machining drop-forgings, and in mould making.

Note:

Calculate the speed based on the effective $\varnothing D_w$. Use GARANT torque screwdriver TQ No.

211750 size 1.2 with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

Through-coolant: no

Number of cutting edges Z: 2

$\varnothing D_1$ h6: 5.5 mm

$\varnothing D_2$: 9.5 mm

Overall length L_{tot} : 23 mm

Length 1: 23 mm

Mounting thread M: M5

Technical description

Cutting edge $\varnothing D_c$	10 mm
Insert screw	219871 (8IP; 1.2 Nm)
$\varnothing D_1$ h6	5.5 mm

Overall length L_{tot}	23 mm
$\varnothing D_2$	9.5 mm
Mounting thread M	M5
Length 1	23 mm
Number of cutting edges Z	2
Through-coolant	no
Shank type	with threaded shank
Milling application	Copy milling
Tool exchange	PowerCard

Accessories

Clamping screw	219871
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2