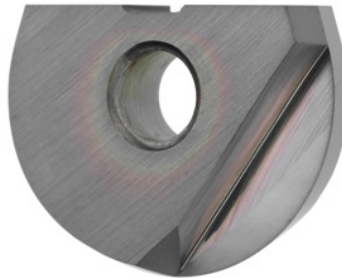


Garant**Milling insert Ø 20 mm, Type: TI****Order data**

Order number	212670 TI
GTIN	4045197712493
Item class	21A

Description**Version:**

Detailed application values can be found in the GARANT machining handbook No. 110020.

· **Maximum concentricity and interchange accuracy: ± 0.015 mm.**

Application:

Full-radius inserts for general use in machining drop-forgings, and in tool and mould making.

Feed f_z in titanium > 850 N/mm²: 0.25 mm

Grade: HB7935

Technical description

Tool material	Carbide
Grade	HB7935
Feed f_z in short-chipping aluminium	0.25 mm
Feed f_z in steel < 1400 N/mm ²	0.28 mm
Feed f_z in steel < 60 HRC	0.2 mm
Feed f_z in titanium > 850 N/mm ²	0.25 mm

Number of changes/inserts

1

Type of product

Indexable insert for milling