

Garant**Milling insert Ø 32 mm Helix, Type: ST1400****Order data**

Order number	212695 ST1400
GTIN	4045197712592
Item class	21A

Description**Version:**

Detailed application values can be found in the GARANT machining handbook No. 110020.

· **Maximum concentricity and interchange accuracy: ± 0.015 mm.**

Application:

Full-radius inserts for general use in machining drop-forgings, and in tool and mould making.
With chip breaker for long-chipping materials.

Feed f_z in steel < 1400 N/mm²: 0.35 mm

Type: ST1400

Grade: HB7520

Technical description

Type	ST1400
Tool material	Carbide
Grade	HB7520
Feed f_z in steel < 1400 N/mm ²	0.35 mm

Number of changes/inserts	1
Type of product	Indexable insert for milling