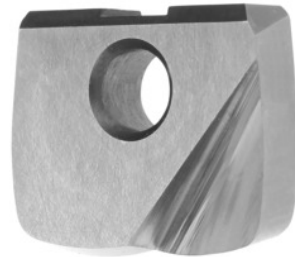


**Garant**
**Milling insert Ø 20 mm stub conical, Type: ALU**

**Order data**

Order number	212779 ALU
GTIN	4062406103187
Item class	21A

**Description**
**Version:**

Detailed application values can be found in the GARANT machining handbook No. 110020.

· **Radius, concentricity and interchange accuracy:  $\pm 0.015$  mm.**

Feed  $f_z$  in short-chipping aluminium: 0.2 mm

Grade: HU7810

**Technical description**

Type	ALU
Grade	HU7810
Corner radius	2 mm
Tool material	Carbide
Axial length of wiper	40 mm
Radial length of wiper	80 mm
Corner radius $R_1$	2 mm
Flute length $L_c$	10 mm

Feed $f_z$ in short-chipping aluminium	0.2 mm
Number of changes/inserts	1
Type of product	Indexable insert for milling