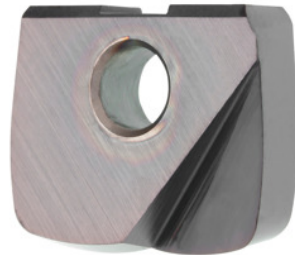


Garant**Milling insert Ø 20 mm stub conical, Type: ST1400****Order data**

Order number	212784 ST1400
GTIN	4062406103194
Item class	21A

Description**Version:**

Detailed application values can be found in the GARANT machining handbook No. 110020.

· **Radius, concentricity and interchange accuracy: ± 0.015 mm.**

Feed f_z in steel < 60 HRC: 0.1 mm

Grade: HB4015

Technical description

Type	ST1400
Grade	HB4015
Corner radius	2 mm
Tool material	Carbide
Axial length of wiper	20 mm
Radial length of wiper	40 mm
Corner radius R_1	2 mm
Flute length L_c	10 mm

Feed f_z in steel < 1400 N/mm ²	0.15 mm
Feed f_z in steel < 60 HRC	0.1 mm
Number of changes/inserts	1
Coating	TiN
Type of product	Indexable insert for milling