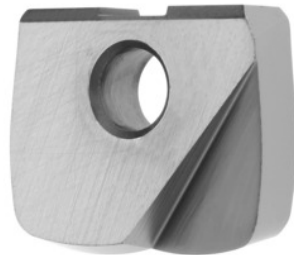


**Garant**
**Milling insert Ø 25 mm stub conical, Type: HART**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 212792 HART   |
| GTIN         | 4062406103330 |
| Item class   | 21A           |

**Description**
**Version:**

Detailed application values can be found in the GARANT machining handbook No. 110020.

· Radius, concentricity and interchange accuracy:  $\pm 0.015$  mm.

Feed  $f_z$  in steel < 60 HRC: 0.12 mm

Grade: HB7705

**Technical description**

|  |         |
|--|---------|
| Grade  | HB7705  |
| Corner radius                                | 4 mm    |
| Tool material                                | Carbide |
| Axial length of wiper                        | 25 mm   |
| Radial length of wiper                       | 50 mm   |
| Corner radius $R_1$                          | 4 mm    |
| Flute length $L_c$                           | 12.5 mm |
| Feed $f_z$ in steel < 1400 N/mm <sup>2</sup> | 0.18 mm |

|                              |                              |
|------------------------------|------------------------------|
| Feed $f_z$ in steel < 60 HRC | 0.12 mm                      |
| Number of changes/inserts    | 1                            |
| Coating                      | TiN                          |
| Type of product              | Indexable insert for milling |