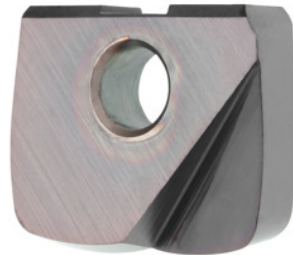


Garant
Milling insert Ø 25 mm stub conical, Type: ST1400

Order data

Order number	212792 ST1400
GTIN	4062406103323
Item class	21A

Description
Version:

Detailed application values can be found in the GARANT machining handbook No. 110020.

· **Radius, concentricity and interchange accuracy: ± 0.015 mm.**

Feed f_z in steel < 60 HRC: 0.12 mm

Grade: HB4015

Technical description

Grade	HB4015
Corner radius	4 mm
Tool material	Carbide
Axial length of wiper	25 mm
Radial length of wiper	50 mm
Corner radius R_1	4 mm
Flute length L_c	12.5 mm
Feed f_z in steel < 1400 N/mm ²	0.18 mm

Feed f_z in steel < 60 HRC	0.12 mm
Number of changes/inserts	1
Coating	TiN
Type of product	Indexable insert for milling