

**Garant**
**XDMT090416ZDSR, HB4020, Type: ST900**


## Order data

Order number	212860 ST900
GTIN	4045197943118
Item class	21A

## Description

**Note:**

Standard application values for  $a_e = 0.5...1 \times D / a_{p\max}$ 

Programming radius at  $a_{p\max}$ : 3 mm

Feed  $f_z$  per tooth: 1.1 mm

## Technical description

Feed $f_z$ per tooth	1.1 mm
Type	ST900
Corner radius	1,6 mm
ISO code indexable insert	XDMT090416ZDSR
Grade	HB4020
Tool material	Carbide
recommended cutting depth $a_{p\max}$	1.3 mm
maximum cutting depth $a_{p\max}$	1.5 mm

Programming radius at $a_{p\max}$	3 mm
Number of changes/inserts	3
Type of product	Indexable insert for milling