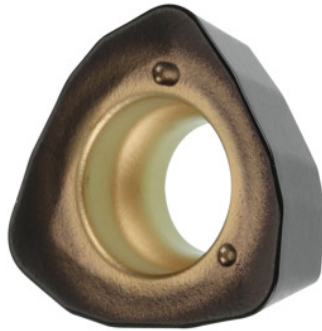


Garant
XDMT090416ZDSR, HB4030, Type: ST1400


Order data

Order number	212866 ST1400
GTIN	4045197943125
Item class	21A

Description

Note:

 Standard application values for $a_e = 0.5...1 \times D / a_{p\max}$

 Programming radius at $a_{p\max}$: 3 mm

 Feed f_z per tooth: 1.1 mm

Technical description

Feed f_z per tooth	1.1 mm
Type	ST400
Corner radius	1,6 mm
ISO code indexable insert	XDMT090416ZDSR
Grade	HB4030
Tool material	Carbide
recommended cutting depth $a_{p\max}$	1.2 mm
maximum cutting depth $a_{p\max}$	1.5 mm

Programming radius at $a_{p\max}$	3 mm
Number of changes/inserts	3
Type of product	Indexable insert for milling