

Garant
XDMT120516ZDSR, HB4030, Type: ST1400


Order data

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|--------------|---------------|
| Order number | 212889 ST1400 |
| GTIN | 4045197943187 |
| Item class | 21A |

Description

Note:

 Standard application values for $a_e = 0.5...1 \times D / a_{p\max}$

 Programming radius at $a_{p\max}$: 3 mm

 Feed f_z per tooth: 1.2 mm

Technical description

| | |
|---------------------------------------|----------------|
| Feed f_z per tooth | 1.2 mm |
| Type | ST400 |
| Corner radius | 1,6 mm |
| ISO code indexable insert | XDMT120516ZDSR |
| Grade | HB4030 |
| Tool material | Carbide |
| recommended cutting depth $a_{p\max}$ | 1.3 mm |
| maximum cutting depth $a_{p\max}$ | 2 mm |

| | |
|-----------------------------------|------------------------------|
| Programming radius at $a_{p\max}$ | 3 mm |
| Number of changes/inserts | 3 |
| Type of product | Indexable insert for milling |