

**Garant**
**XDLW 070308 TN, HB7720, Type: ST1400**


### Order data

Order number	212925 ST1400
GTIN	4045197453839
Item class	21A

### Description

**Note:**

 Standard application values for  $a_e = 0.5 \dots 1 \times D / a_{p \max}$ 

 Feed  $f_z$  per tooth: 0.65 mm

ISO code indexable insert: XDLW 070308 TN

Type: ST1400

Corner radius: 0.8 mm

 Programming radius at  $a_{p \max}$ : 1.58 mm

### Technical description

Type	ST1400
ISO code indexable insert	XDLW 070308 TN
Programming radius at $a_{p \max}$	1.58 mm
Corner radius	0.8 mm
Grade	HB7720
Tool material	Carbide

maximum cutting depth $a_{p\max}$	0.85 mm
Feed $f_z$ per tooth	0.65 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling