

**Garant**
**XDLW 09T308 SR, HB7525, Type: ST1400**

**Order data**

Order number	212948 ST1400
GTIN	4045197581648
Item class	21A

**Description**
**Note:**

Standard application values for  $a_e = 0.5 \dots 1 \times D / a_{p \max}$

Feed  $f_z$  per tooth: 0.79 mm

ISO code indexable insert: XDLW 09T308 SR

Type: ST1400

Corner radius: 0.8 mm

Programming radius at  $a_{p \max}$ : 1.99 mm

**Technical description**

Type	ST1400
ISO code indexable insert	XDLW 09T308 SR
Programming radius at $a_{p \max}$	1.99 mm
Corner radius	0.8 mm
Grade	HB7525
Tool material	Carbide

maximum cutting depth $a_{p\max}$	1.15 mm
Feed $f_z$ per tooth	0.79 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling