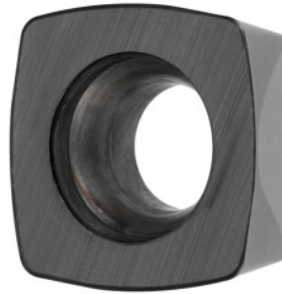


Garant
XDLW 09T308 TN, HB7720, Type: ST1400

Order data

Order number	212950 ST1400
GTIN	4045197453877
Item class	21A

Description
Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$

Feed f_z per tooth: 0.79 mm

ISO code indexable insert: XDLW 09T308 TN

Type: ST1400

Corner radius: 0.8 mm

Programming radius at $a_{p \max}$: 1.99 mm

Technical description

Type	ST1400
ISO code indexable insert	XDLW 09T308 TN
Programming radius at $a_{p \max}$	1.99 mm
Corner radius	0.8 mm
Grade	HB7720
Tool material	Carbide

maximum cutting depth $a_{p\max}$	1.15 mm
Feed f_z per tooth	0.79 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling