

Garant
XDLW 09T308 ER, HB7720, Type: HART


Order data

Order number	212954 HART
GTIN	4045197581686
Item class	21A

Description

Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$

Feed f_z per tooth: 0.43 mm

ISO code indexable insert: XDLW 09T308 ER

Type: HART

Corner radius: 0.8 mm

Programming radius at $a_{p \max}$: 1.99 mm

Technical description

Type	HART
ISO code indexable insert	XDLW 09T308 ER
Programming radius at $a_{p \max}$	1.99 mm
Corner radius	0.8 mm
Grade	HB7720
Tool material	Carbide

maximum cutting depth $a_{p\max}$	1.15 mm
Feed f_z per tooth	0.43 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling