

Garant
XDPT 09T308 ER, HB7635, Type: INOX

Order data

Order number	212961 INOX
GTIN	4045197812643
Item class	21A

Description
Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$

Feed f_z per tooth: 0.86 mm

ISO code indexable insert: XDPT 09T308 ER

Type: Steel

Corner radius: 0.8 mm

Programming radius at $a_{p \max}$: 1.99 mm

Technical description

Type	Steel
Programming radius at $a_{p \max}$	1.99 mm
ISO code indexable insert	XDPT 09T308 ER
Corner radius	0.8 mm
Grade	HB7635
Tool material	Carbide

maximum cutting depth $a_{p\max}$	1.15 mm
Feed f_z per tooth	0.86 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling