

Garant
XDLW 120408 SR, HB7530, Type: ST900

Order data

Order number	212968 ST900
GTIN	4045197581747
Item class	21A

Description
Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$

Feed f_z per tooth: 1.07 mm

ISO code indexable insert: XDLW 120408 SR

Type: ST900

Corner radius: 0.8 mm

Programming radius at $a_{p \max}$: 2.6 mm

Technical description

Type	ST900
ISO code indexable insert	XDLW 120408 SR
Programming radius at $a_{p \max}$	2.6 mm
Corner radius	0.8 mm
Grade	HB7530
Tool material	Carbide

maximum cutting depth $a_{p\max}$	1.8 mm
Feed f_z per tooth	1.07 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling