

Garant
XDLW 120408 SR, HB7525, Type: ST1400


Order data

Order number	212972 ST1400
GTIN	4045197581761
Item class	21A

Description

Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$

Feed f_z per tooth: 1 mm

ISO code indexable insert: XDLW 120408 SR

Type: ST1400

Corner radius: 0.8 mm

Programming radius at $a_{p \max}$: 2.6 mm

Technical description

Type	ST1400
ISO code indexable insert	XDLW 120408 SR
Programming radius at $a_{p \max}$	2.6 mm
Corner radius	0.8 mm
Grade	HB7525
Tool material	Carbide

maximum cutting depth $a_{p\max}$	1.8 mm
Feed f_z per tooth	1 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling