

**Garant**
**XDPW 120408 SR, HB7525, Type: ST1400**

**Order data**

Order number	212973 ST1400
GTIN	4045197812667
Item class	25A

**Description**
**Note:**

Standard application values for  $a_e = 0.5 \dots 1 \times D / a_{p \max}$

Feed  $f_z$  per tooth: 1 mm

ISO code indexable insert: XDPW 120408 SR

Type: ST1400

Corner radius: 0.8 mm

Programming radius at  $a_{p \max}$ : 2.6 mm

**Technical description**

Type	ST1400
Programming radius at $a_{p \max}$	2.6 mm
ISO code indexable insert	XDPW 120408 SR
Corner radius	0.8 mm
Grade	HB7525
Tool material	Carbide

maximum cutting depth $a_{p\max}$	1.8 mm
Feed $f_z$ per tooth	1 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling