

Garant
XDPT 120408 ER, HB7635, Type: INOX

Order data

Order number	212984 INOX
GTIN	4045197812698
Item class	21A

Description
Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$

Feed f_z per tooth: 1.07 mm

ISO code indexable insert: XDPT 120408 ER

Type: Steel

Corner radius: 0.8 mm

Programming radius at $a_{p \max}$: 2.6 mm

Technical description

ISO code indexable insert	XDPT 120408 ER
Programming radius at $a_{p \max}$	2.6 mm
Type	Steel
Corner radius	0.8 mm
Grade	HB7635
Tool material	Carbide

maximum cutting depth $a_{p\max}$	1.8 mm
Feed f_z per tooth	1.07 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling