# Garant

# Hi5 high feed rate indexable face mill, with bore, $\varnothing$ D / number of teeth Z: 50/4 mm



#### **Order data**

Order number	213110 50/4
GTIN	4045197718471
Item class	210

### **Description**

#### **Description:**

Powerful and smooth-cutting high feed rate indexable face mill. Particularly smooth-running, due to unequal spacing of the teeth. Can also be used for semi-finishing.

Cost officional due to Food as income

Cost-efficiency due to 5-edge inserts.

#### Note:

Use GARANT torque screwdriver TQ No. 211750 size 5.7 with bit No. 674252 size 20IP.

Tool exchange: PowerCard

Ø D₃: 30.6 mm

maximum cutting depth a<sub>p max</sub>: 2.2 mm

Overall length  $L_{tot}$ : 40 mm Mounting bore  $\varnothing$ : 22 mm

suitable indexable insert: POMX 10T5.. Pack of insert screws: 219889 (20IP; 5.7 Nm)

## **Technical description**

Overall length L<sub>tot</sub> 40 mm



Mounting bore $\varnothing$	22 mm
maximum cutting depth a <sub>p max</sub>	2.2 mm
$\emptyset D_3$	30.6 mm
suitable indexable insert	POMX 10T5
Cutting edge $\varnothing$ $D_c$	50 mm
Pack of insert screws	219889 (20IP; 5.7 Nm)
Number of cutting edges Z	4
Setting angle κ	90 degrees
Shank type	with bore
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

## **Accessories**

Torque screwdriver, fixed setting set torque 5,7 Nm	211750 5,7
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 20IP	674252 20IP
Set of insert screws 10 pieces	219889