

Garant

**Hi5 high feed rate indexable face mill, with bore, Ø D / number of teeth Z:
66/5 mm**

**Order data**

Order number	213110 66/5
GTIN	4045197725684
Item class	210

Description**Description:**

Powerful and smooth-cutting high feed rate indexable face mill.
Particularly smooth-running, due to unequal spacing of the teeth.
Can also be used for semi-finishing.
Cost-efficiency due to 5-edge inserts.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 5.7** with bit No. **674252 size 20IP**.
Tool exchange: PowerCard
Ø D₃: 46.6 mm
maximum cutting depth a_{p,max}: 2.2 mm
Overall length L_{tot}: 50 mm
Mounting bore Ø: 27 mm
suitable indexable insert: POMX 10T5..
Pack of insert screws: 219889 (20IP; 5.7 Nm)

Technical description

Cutting edge $\varnothing D_c$	66 mm
maximum cutting depth $a_{p\max}$	2.2 mm
suitable indexable insert	POMX 10T5..
$\varnothing D_3$	46.6 mm
Mounting bore \varnothing	27 mm
Pack of insert screws	219889 (20IP; 5.7 Nm)
Overall length L_{tot}	50 mm
Number of cutting edges Z	5
Setting angle κ	90 degrees
Shank type	with bore
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Torque screwdriver, fixed setting set torque 5,7 Nm	211750 5,7
Set of insert screws 10 pieces	219889
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 20IP	674252 20IP