

Garant
POMX 0704ZEER M, HB9540, Type: ST1400


Order data

Order number	213128 ST1400
GTIN	4045197743237
Item class	21A

Description

Version:

Flat cutting edge length: 1.5 mm, for high surface quality.

Note:

Standard application values for $a_e = 0.5 \dots 1 \times D$ / $a_p \text{ max} = 1.4 \text{ mm}$.

Programming radius at $a_{p \text{ max}}$: 3.61 mm

Feed f_z per tooth: 0.9 mm

Technical description

Type	ST1400
Programming radius at $a_{p \text{ max}}$	3.61 mm
Feed f_z per tooth	0.9 mm
Number of changes/inserts	5
ISO code indexable insert	POMX 0704ZEER M
Grade	HB9540
Tool material	Carbide

Type of product

Indexable insert for milling