

Garant
POMX 10T5ZEER M, HB9525, Type: ST900

Order data

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|--------------|---------------|
| Order number | 213169 ST900 |
| GTIN | 4045197714183 |
| Item class | 21A |

Description
Version:

Sturdy insert version (thickness = 5.9 mm).
 Positive geometry for high feed rates.
 Flat cutting edge length: 2 mm for high surface quality.
 Special cost-effectiveness due to 5 cutting edges.

Note:

Standard application values for $a_e = 0.5 \dots 1 \times D$ / $a_p \text{ max} = 2.2 \text{ mm}$.
 Programming radius at $a_{p \text{ max}}$: 4.8 mm
 Feed f_z per tooth: 1.1 mm

Technical description

| | |
|---|-----------------|
| Programming radius at $a_{p \text{ max}}$ | 4.8 mm |
| Type | ST900 |
| Feed f_z per tooth | 1.1 mm |
| Number of changes/inserts | 5 |
| ISO code indexable insert | POMX 10T5ZEER M |

| | |
|-----------------|------------------------------|
| Grade | HB9525 |
| Tool material | Carbide |
| Type of product | Indexable insert for milling |