

**Garant**
**POMX 10T5ZEER M, HB9645, Type: INOX**


## Order data

Order number	213184 INOX
GTIN	4045197714923
Item class	21A

## Description

### Version:

- Sturdy insert version (thickness = 5.9 mm).
- Positive geometry for high feed rates.
- Flat cutting edge length: 2 mm for high surface quality.
- Special cost-effectiveness due to 5 cutting edges.
- Preferred solution for difficult applications (interrupted cutting).

### Note:

- Standard application values for  $a_e = 0.5 \dots 1 \times D$  /  $a_p \text{ max} = 2.2 \text{ mm}$ .
- Programming radius at  $a_{p \text{ max}}$ : 4.8 mm
- Feed  $f_z$  per tooth: 1 mm

## Technical description

Type	INOX
Programming radius at $a_{p \text{ max}}$	4.8 mm
Feed $f_z$ per tooth	1 mm
Number of changes/inserts	5

ISO code indexable insert	POMX 10T5ZEER M
Grade	HB9645
Tool material	Carbide
Type of product	Indexable insert for milling