

**Garant**
**POMX 10T5ZEER U, HB9540, Type: UNI**

**Order data**

Order number	213193 UNI
GTIN	4045197714947
Item class	21A

**Description**
**Version:**

Sturdy insert version (thickness = 5.9 mm).

Positive geometry for high feed rates.

Flat cutting edge length: 2 mm for high surface quality.

Special cost-effectiveness due to 5 cutting edges.

Preferred solution for difficult applications (interrupted cutting).

**Note:**

Standard application values for  $a_e = 0.5 \dots 1 \times D$  /  $a_p \text{ max} = 2.2 \text{ mm}$ .

Programming radius at  $a_{p \text{ max}}$ : 4.8 mm

**Technical description**

Type	UNI
Programming radius at $a_{p \text{ max}}$	4.8 mm
Number of changes/inserts	5
ISO code indexable insert	POMX 10T5ZEER U
Grade	HB9540

Tool material	Carbide
Type of product	Indexable insert for milling