

Garant

**Hi5 high feed rate indexable face mill, Weldon shank, Ø D / number of teeth Z:
25/2 mm**


Order data

Order number	213200 25/2
GTIN	4045197783486
Item class	210

Description
Version:

Particularly smooth-running, due to unequal spacing of the teeth.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 10IP**.

Tool exchange: PowerCard

Through-coolant: yes

Number of cutting edges Z: 2

Ø D₃: 10.6 mm

maximum cutting depth a_{pmax}: 1.4 mm

Overhang L₁: 36 mm

Overall length L_{tot}: 92 mm

Shank Ø D_s h6: 25 mm

Technical description

Ø D ₃	10.6 mm
Shank Ø D _s h6	25 mm
maximum cutting depth a _{pmax}	1.4 mm
Overhang L ₁	36 mm
Number of cutting edges Z	2
Pack of insert screws	219883 (10IP; 2.2 Nm)

suitable indexable insert	POMX 0704..
Through-coolant	yes
Overall length L_{tot}	92 mm
Cutting edge $\varnothing D_c$	25 mm
Setting angle κ	90 degrees
Shank type	Weldon shank
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 10IP	674252 10IP
Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2
Set of insert screws 10 pieces	219884