

Garant

**Hi5 high feed rate indexable face mill, Weldon shank, Ø D / number of teeth Z:
32/3 mm**


Order data

Order number	213200 32/3
GTIN	4045197783493
Item class	210

Description
Version:

Particularly smooth-running, due to unequal spacing of the teeth.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 10IP**.

Tool exchange: PowerCard

Through-coolant: yes

Number of cutting edges Z: 3

Ø D₃: 17.6 mm

maximum cutting depth a_{p,max}: 1.4 mm

Overhang L_i: 40 mm

Overall length L_{tot}: 100 mm

Shank Ø D_s h6: 32 mm

Technical description

Shank Ø D _s h6	32 mm
Pack of insert screws	219884 (10IP; 2.2 Nm)
Cutting edge Ø D _c	32 mm
Through-coolant	yes
maximum cutting depth a _{p,max}	1.4 mm
suitable indexable insert	POMX 0704..

Overall length L_{tot}	100 mm
Overhang L_1	40 mm
Number of cutting edges Z	3
$\varnothing D_3$	17.6 mm
Setting angle κ	90 degrees
Shank type	Weldon shank
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard

Accessories

Set of insert screws 10 pieces	219884
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 10IP	674252 10IP
Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2