

**Garant**

**Hi5 high feed rate indexable face mill, Weldon shank, Ø D / number of teeth Z: 40/4 mm**


**Order data**

Order number	213200 40/4
GTIN	4045197783509
Item class	210

**Description**
**Version:**

Particularly smooth-running, due to unequal spacing of the teeth.

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 10IP**.

Tool exchange: PowerCard

Through-coolant: yes

Number of cutting edges Z: 4

Ø D<sub>3</sub>: 25.6 mm

maximum cutting depth a<sub>pmax</sub>: 1.4 mm

Overhang L<sub>1</sub>: 50 mm

Overall length L<sub>tot</sub>: 110 mm

Shank Ø D<sub>s</sub> h6: 32 mm

**Technical description**

Pack of insert screws	219884 (10IP; 2.2 Nm)
Cutting edge Ø D <sub>c</sub>	40 mm
Number of cutting edges Z	4
Through-coolant	yes
Ø D <sub>3</sub>	25.6 mm
suitable indexable insert	POMX 0704..

Overhang $L_1$	50 mm
Shank $\varnothing D_s$ h6	32 mm
maximum cutting depth $a_{p\max}$	1.4 mm
Overall length $L_{\text{tot}}$	110 mm
Setting angle $\kappa$	90 degrees
Shank type	Weldon shank
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard

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## Accessories

Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2
Set of insert screws 10 pieces	219884
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 10IP	674252 10IP