

Garant
**Hi5 high feed rate indexable face mill, with thread, Ø D / number of teeth Z:
32/3 mm**

Order data

Order number	213205 32/3
GTIN	4045197783523
Item class	210

Description
Version:

Particularly smooth-running, due to unequal spacing of the teeth.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 10IP**.

Tool exchange: PowerCard

Through-coolant: yes

Number of cutting edges Z: 3

Ø D₁ h6: 17 mm

Ø D₂: 29 mm

Ø D₃: 17.6 mm

maximum cutting depth a_{p max}: 1.4 mm

Overall length L_{tot}: 43 mm

Technical description

Number of cutting edges Z	3
Pack of insert screws	219884 (10IP; 2.2 Nm)
Ø D ₁ h6	17 mm
Overall length L _{tot}	43 mm
maximum cutting depth a _{p max}	1.4 mm

Through-coolant	yes
Ø D ₃	17.6 mm
Cutting edge Ø D _c	32 mm
Ø D ₂	29 mm
suitable indexable insert	POMX 0704..
Mounting thread M	M16
Shank type	with thread
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard

Accessories

Set of insert screws 10 pieces	219884
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 10IP	674252 10IP
Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2