

Garant

**Hi5 high feed rate indexable face mill, with bore, Ø D / number of teeth Z:
66/6 mm**


Order data

Order number	213210 66/6
GTIN	4045197783585
Item class	210

Description
Version:

Particularly smooth-running, due to unequal spacing of the teeth.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 10IP**.

Tool exchange: PowerCard

Through-coolant: yes

Number of cutting edges Z: 6

Ø D₃: 51.6 mm

maximum cutting depth a_{p max}: 1.4 mm

Overall length L_{tot}: 50 mm

Mounting bore Ø: 27 mm

suitable indexable insert: POMX 0704..

Technical description

Cutting edge Ø D _c	66 mm
maximum cutting depth a _{p max}	1.4 mm

Pack of insert screws	219884 (10IP; 2.2 Nm)
Number of cutting edges Z	6
Mounting bore \varnothing	27 mm
suitable indexable insert	POMX 0704..
Overall length L_{tot}	50 mm
$\varnothing D_3$	51.6 mm
Through-coolant	yes
Setting angle κ	90 degrees
Shank type	with bore
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard

Accessories

Set of insert screws 10 pieces	219884
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 10IP	674252 10IP
Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2