

Garant
ONEU 05T6 ANER, HB7520, Type: ST1400


Order data

Order number	213432 ST1400
GTIN	4045197879974
Item class	21A

Description

Version:

Double-sided with 2×8 cutting edges.

Recommendation:

For the best surface quality choose insert tolerance E in combination with wiper edge insert(s).

Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p_{max}}$

maximum cutting depth $a_{p_{max}}$: 3 mm

Type: ST1400

Feed f_z per tooth: 0.25 mm

Technical description

Type	ST1400
Feed f_z per tooth	0.25 mm
Number of changes/inserts	16
ISO code indexable insert	ONEU 05T6 ANER

Grade	HB7520
Tool material	Carbide
maximum cutting depth $a_{p\max}$	3 mm
Type of product	Indexable insert for milling