

Garant

**Indexable face mill 45° right-hand cutting, with bore, Ø D / number of teeth Z:
250/16 mm**



Order data

| | |
|--------------|---------------|
| Order number | 214200 250/16 |
| GTIN | 4045197549877 |
| Item class | 210 |

Description

Version:

For arbors to DIN 2079, with 4 additional attachment holes.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 5.7** with bit shank No. **674252 size 20IP**.
For technical reasons **without internal coolant supply**.

Tool exchange: PowerCard

maximum external Ø D_{max} : 263 mm

Overall length L_{tot} : 63 mm

Mounting bore Ø: 60 mm

suitable indexable insert: SE.. 1204..

Pack of insert screws: 219800 (20IP; 5.7 Nm)

Technical description

| | |
|------------------------------|--------|
| maximum external Ø D_{max} | 263 mm |
| Mounting bore Ø | 60 mm |

| | |
|--------------------------------|-------------------------|
| Cutting edge $\varnothing D_c$ | 250 mm |
| suitable indexable insert | SE.. 1204.. |
| Pack of insert screws | 219800 (20IP; 5.7 Nm) |
| Overall length L_{tot} | 63 mm |
| Number of cutting edges Z | 16 |
| Shank type | with bore |
| Setting angle κ | 45 degrees |
| Spacing of the cutters | unequal spacing |
| Through-coolant | yes |
| Machining strategy | MTC |
| Tool exchange | PowerCard |
| Type of product | Indexable insert cutter |

Accessories

| | |
|--|-------------|
| PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 20IP | 674252 20IP |
| Torque screwdriver, fixed setting set torque 5,7 Nm | 211750 5,7 |
| Set of insert screws 10 pieces | 219800 |