

**Garant**

**Indexable face mill 45° right-hand cutting, with bore, Ø D / number of teeth Z:  
80/6 mm**


**Order data**

Order number	214200 80/6
GTIN	4045197194480
Item class	210

**Description**
**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 5.7** with bit shank No. **674252 size 20IP**.

Tool exchange: PowerCard

maximum external Ø  $D_{max}$ : 93 mm

Overall length  $L_{tot}$ : 50 mm

Mounting bore Ø: 27 mm

suitable indexable insert: SE.. 1204..

Pack of insert screws: 219800 (20IP; 5.7 Nm)

**Technical description**

Pack of insert screws	219800 (20IP; 5.7 Nm)
suitable indexable insert	SE.. 1204..
Mounting bore Ø	27 mm
Overall length $L_{tot}$	50 mm

maximum external $\varnothing D_{\max}$	93 mm
Cutting edge $\varnothing D_c$	80 mm
Number of cutting edges Z	6
Shank type	with bore
Setting angle $\kappa$	45 degrees
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Indexable insert cutter

## Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 20IP	674252 20IP
Set of insert screws 10 pieces	219800
Torque screwdriver, fixed setting set torque 5,7 Nm	211750 5,7