

## Garant

**Indexable face mill 45° left-hand cutting, with bore, Ø D / number of teeth Z:  
100/8 mm**



### Order data

Order number	214205 100/8
GTIN	4045197717429
Item class	210

### Description

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 5.7** with bit shank No. **674252 size 20IP**.

Tool exchange: PowerCard

maximum external  $\varnothing D_{\max}$ : 113 mm

Overall length  $L_{\text{tot}}$ : 50 mm

Mounting bore  $\varnothing$ : 32 mm

suitable indexable insert: SE.. 1204..

Pack of insert screws: 219800 (20IP; 5.7 Nm)

### Technical description

Cutting edge $\varnothing D_c$	100 mm
suitable indexable insert	SE.. 1204..
Overall length $L_{\text{tot}}$	50 mm
Pack of insert screws	219800 (20IP; 5.7 Nm)

Mounting bore $\varnothing$	32 mm
maximum external $\varnothing D_{\max}$	113 mm
Number of cutting edges Z	8
Shank type	with bore
Setting angle $\kappa$	45 degrees
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Indexable insert cutter

## Accessories

Set of insert screws 10 pieces	219800
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 20IP	674252 20IP
Torque screwdriver, fixed setting set torque 5,7 Nm	211750 5,7