

Garant

**Indexable face mill 45° left-hand cutting, with bore, Ø D / number of teeth Z:
80/6 mm**


Order data

Order number	214205 80/6
GTIN	4045197717412
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 5.7** with bit shank No. **674252 size 20IP**.

Tool exchange: PowerCard

maximum external Ø D_{max} : 93 mm

Overall length L_{tot} : 50 mm

Mounting bore Ø: 27 mm

suitable indexable insert: SE.. 1204..

Pack of insert screws: 219800 (20IP; 5.7 Nm)

Technical description

Pack of insert screws	219800 (20IP; 5.7 Nm)
Cutting edge Ø D_c	80 mm
Overall length L_{tot}	50 mm
Mounting bore Ø	27 mm

suitable indexable insert	SE.. 1204..
maximum external $\varnothing D_{\max}$	93 mm
Number of cutting edges Z	6
Shank type	with bore
Setting angle κ	45 degrees
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Torque screwdriver, fixed setting set torque 5,7 Nm	211750 5,7
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 20IP	674252 20IP
Set of insert screws 10 pieces	219800