

**Garant**
**Indexable face mill 45°, with bore, Ø D / number of teeth Z: 40/6 mm**

**Order data**

Order number	214400 40/6
GTIN	4045197131737
Item class	210

**Description**
**Version:**

High number of cutting edges for very high productivity. Positive rake for soft cut and low power consumption.

**Advantage:**
**Very high productivity due to:**

- **Very high cutting speeds.**
- **Very high feed rates.**
- **Short machining times.**

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 1.5** with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

maximum external Ø  $D_{max}$ : 48.2 mm

Overall length  $L_{tot}$ : 40 mm

Mounting bore Ø: 16 mm

Circular interpolation milling Ø  $D_{min}$ : 85.4 mm

Circular interpolation milling Ø  $D_{max}$ : 93.4 mm

Circular interpolation milling  $a_p$ : 1.5 mm

**Technical description**

Pack of insert screws	219809 (8IP; 1.5 Nm)
maximum external $\varnothing D_{\max}$	48.2 mm
Overall length $L_{\text{tot}}$	40 mm
Cutting edge $\varnothing D_c$	40 mm
Mounting bore $\varnothing$	16 mm
suitable indexable insert	SD... 0903
Number of cutting edges Z	6
Ramping angle $\alpha_{\max}$	7 mm
Circular interpolation milling $a_p$	1.5 mm
Circular interpolation milling $\varnothing D_{\max}$	93.4 mm
Circular interpolation milling $\varnothing D_{\min}$	85.4 mm
Ramping length L for $\alpha_{\max}$	12.22 mm
Shank type	with bore
Setting angle $\kappa$	45 degrees
Milling application	Circular milling
Milling application	Ramping
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

## Accessories

Set of insert screws 10-piece	219809
Torque screwdriver, fixed setting set torque 1,5 Nm	211750 1,5
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP