

**Garant**
**SDHX 0903 AFTN, HB7520, Type: ST1400**


## Order data

Order number	214438 ST1400
GTIN	4045197302861
Item class	21A

## Description

### Version:

- **Indexable inserts for higher cutting speeds and feed rates.**
- **Precision sintered and ground for best surface finish quality.**
- **Micro-grain structure gives high strength and wear resistance.**

### Note:

Standard application values for  $a_e = 0.5 \dots 1 \times D$  /  $a_{p \max} = 3$  mm.

Feed  $f_z$  per tooth: 0.14 mm

## Technical description

Feed $f_z$ per tooth	0.14 mm
Type	ST1400
ISO code indexable insert	SDHX 0903 AFTN
Grade	HB7520
Tool material	Carbide
Number of changes/inserts	4

Type of product

Indexable insert for milling