

Garant

Aluiking indexable face / shoulder mill 90° HPC, with bore, Ø D / number of teeth Z: 100/6 mm



Order data

Order number	214515 100/6
GTIN	4045197610706
Item class	21P

Description

Version:

Tangential indexable face/shoulder mill for milling **exact 90° corners**. Cutters partially adjustable in the vertical sense for very high accuracies. Precise insert seating thanks to clamping stud locking.

Tool exchange: PowerCard

Inserts adjustable: 2

Overall length L_{tot} : 50 mm

Mounting bore Ø: 32 mm

suitable indexable insert: BG.. 15L5..

Adjustment screw: 219892

Clamping studs: 219893

Technical description

Adjustment screw	219892
suitable indexable insert	BG.. 15L5..
Clamping studs	219893

Pin tightening screw	219894 (3AF; 5.0 Nm)
Overall length L_{tot}	50 mm
Mounting bore \varnothing	32 mm
Cutting edge $\varnothing D_c$	100 mm
Inserts adjustable	2
Number of cutting edges Z	6
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	HPC
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Clamping bolt	219893
Adjustment screw	219892
Pin tightening screw	219894