

## Garant

**Aluking indexable face / shoulder mill 90° HPC, with bore, Ø D / number of teeth Z: 50/3 mm**



### Order data

Order number	214515 50/3
GTIN	4045197610676
Item class	21P

### Description

#### Version:

Tangential indexable face/shoulder mill for milling **exact 90° corners**. Cutters partially adjustable in the vertical sense for very high accuracies. Precise insert seating thanks to clamping stud locking.

Tool exchange: PowerCard

Overall length  $L_{tot}$ : 40 mm

Mounting bore Ø: 22 mm

suitable indexable insert: BG.. 15L5..

Clamping studs: 219893

Pin tightening screw: 219894 (3AF; 5.0 Nm)

### Technical description

Pin tightening screw	219894 (3AF; 5.0 Nm)
Mounting bore Ø	22 mm
suitable indexable insert	BG.. 15L5..
Cutting edge Ø $D_c$	50 mm

Clamping studs	219893
Overall length $L_{tot}$	40 mm
Number of cutting edges Z	3
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	HPC
Tool exchange	PowerCard
Type of product	Indexable insert cutter

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## Accessories

Pin tightening screw	219894
Adjustment screw	219892
Clamping bolt	219893