

## Garant

**Aluking indexable face / shoulder mill 90° HPC, with bore, Ø D / number of teeth Z: 63/4 mm**



### Order data

Order number	214515 63/4
GTIN	4045197610683
Item class	21P

### Description

#### Version:

Tangential indexable face/shoulder mill for milling **exact 90° corners**. Cutters partially adjustable in the vertical sense for very high accuracies. Precise insert seating thanks to clamping stud locking.

Tool exchange: PowerCard

Inserts adjustable: 1

Overall length  $L_{tot}$ : 40 mm

Mounting bore Ø: 22 mm

suitable indexable insert: BG.. 15L5..

Adjustment screw: 219892

Clamping studs: 219893

### Technical description

Overall length $L_{tot}$	40 mm
Pin tightening screw	219894 (3AF; 5.0 Nm)

Adjustment screw	219892
Cutting edge $\varnothing D_c$	63 mm
Mounting bore $\varnothing$	22 mm
suitable indexable insert	BG.. 15L5..
Clamping studs	219893
Inserts adjustable	1
Number of cutting edges Z	4
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	HPC
Tool exchange	PowerCard
Type of product	Indexable insert cutter

## Accessories

Pin tightening screw	219894
Clamping bolt	219893
Adjustment screw	219892