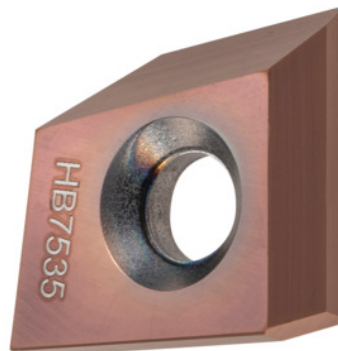


Garant
BGHX 15L5 PCER, HB7535, Type: ST1400


Order data

Order number	214543 ST1400
GTIN	4045197698728
Item class	21B

Description

Version:

Precision-ground carbide indexable insert for high surface qualities when face milling.

Application:

For surfaces with roughness less than R_z 3 μm . Only for dry machining.

Note:

Standard application values for $a_e = 1 \times D / a_p = 3 \text{ mm}$, $a_{p \text{ max}} = 5 \text{ mm}$.

Feed f_z per tooth: 0.2 mm

maximum cutting depth $a_{p \text{ max}}$ when slot milling from solid: 3 mm

Technical description

Type	ST1400
Feed f_z per tooth	0.2 mm
maximum cutting depth $a_{p \text{ max}}$ when side milling	9 mm
maximum cutting depth $a_{p \text{ max}}$ when slot milling from solid	3 mm
ISO code indexable insert	BGHX 15L5 PCER

Grade	HB7535
Tool material	Carbide
Type of product	Indexable insert for milling