

**Garant**
**SOMT 120508 PDER, CU7530, Type: ST500**

**Order data**

Order number	214864 ST500
GTIN	4045197610652
Item class	21A

**Description**
**Version:**

Increased insert thickness for the highest metal removal rates. Protected against wear by the latest coating.

Cermet.

**Note:**

Standard application values for  $a_e = 0.3 \times D$ .

Corner radius: 0.8 mm

Feed  $f_z$  per tooth: 0.2 mm

**Technical description**

Feed $f_z$ per tooth	0.2 mm
Type	ST500
Corner radius	0.8 mm
ISO code indexable insert	SOMT 120508 PDER
Grade	CU7530

Tool material	Cermet
Number of changes/inserts	4
Type of product	Indexable insert for milling